this video will demonstrate the assembly procedure for AN0009 gearbox sub-assembly components will be identified by their bill of material item numbers first align number one gearbox sides to be flush on all sides with number six gearbox side numbers sub assembly pre-drill the holes then secure in place with number 15 one inch long drywall screws repeat on the other side of the sub assembly align number two gearbox side so it is flush on all sides with the bottom of number six as before pre-drill the holes and secure with number fifteen bolt number five the alternator onto number six using number 10 hex head bolt and number 11 washer then loop the chain and belt around the sprocket and pulley on the inside of

number six push number seven hex head bolt through number six thread number eight nut then slide

number four the tensioner spacer and number nine the unlock nut on to number seven repeat for the chain side of the sub assembly align number three gearbox side clear with the top of number six and use a transfer punch to mark the pre-drill locations pre-drill the holes then hammer in number 12 the t-nut

inserts bolt number three on to number six using number 13 washer and number 14 button head screw

at this point the sub-assembly is completed.